N91-28252

DEVELOPMENT PROGRAM ENHANCEMENT SUGGESTIONS

(PROPULSION RELATED)

POTENTIAL INSTRUMENTATION DIFFICULTIES:

- NASA develop standardized procedures for instrumentation installation.
- 2. NASA require use of existing/proven instrumentation where available.
- 3. NASA recognize the potential need for new instrumentation requirements early and recognizing the need for extended development, commence development activities early to engine initiation.

HAZARDOUS FLUID LEAKAGE:

 Do technology work leading to "no leak" connection of separable connectors to avoid leakage. Impose on contractors.

PROPELLANT LOADING PRO-CEDURES AND OPERATIONS:

- 1. NASA standardize on method and procedures for this discipline.
- 2. Conduct supporting test as necessary.

PRESSURIZATION SYSTEM:

- 1. Develop a standardized pressurant gas heat source for tank pressurization. Design to operate in modular forms to account for various vehicle size, pressurant gas, etc., as may be required.
- 2. Review/improve on simulation capability for predicting tank pressure vs. time. Consider differing pressurant gas, propellant, tank size, volume, etc.

PROPELLANT MASS UNCERTAINTY:

- 1. Develop approach/procedures which standardizes this discipline.
- 2. Prepare specification requirement and initiate development program for simplier loading system. Prove by test.